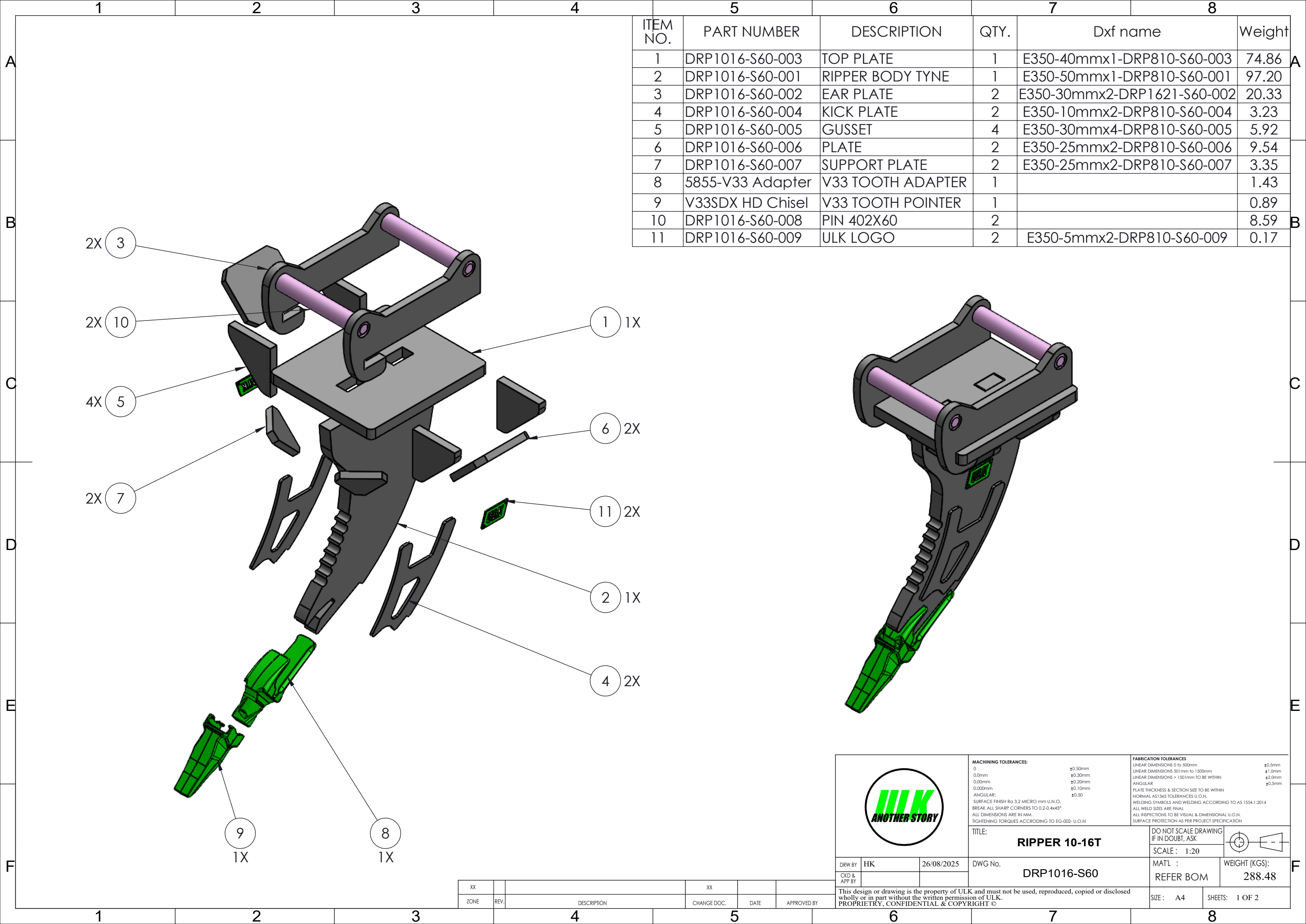
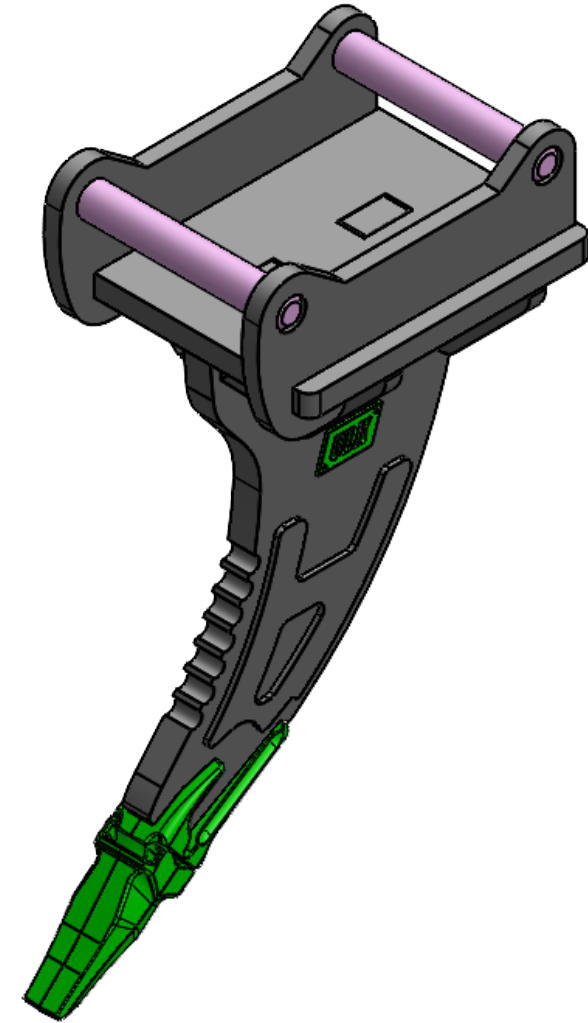
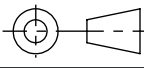


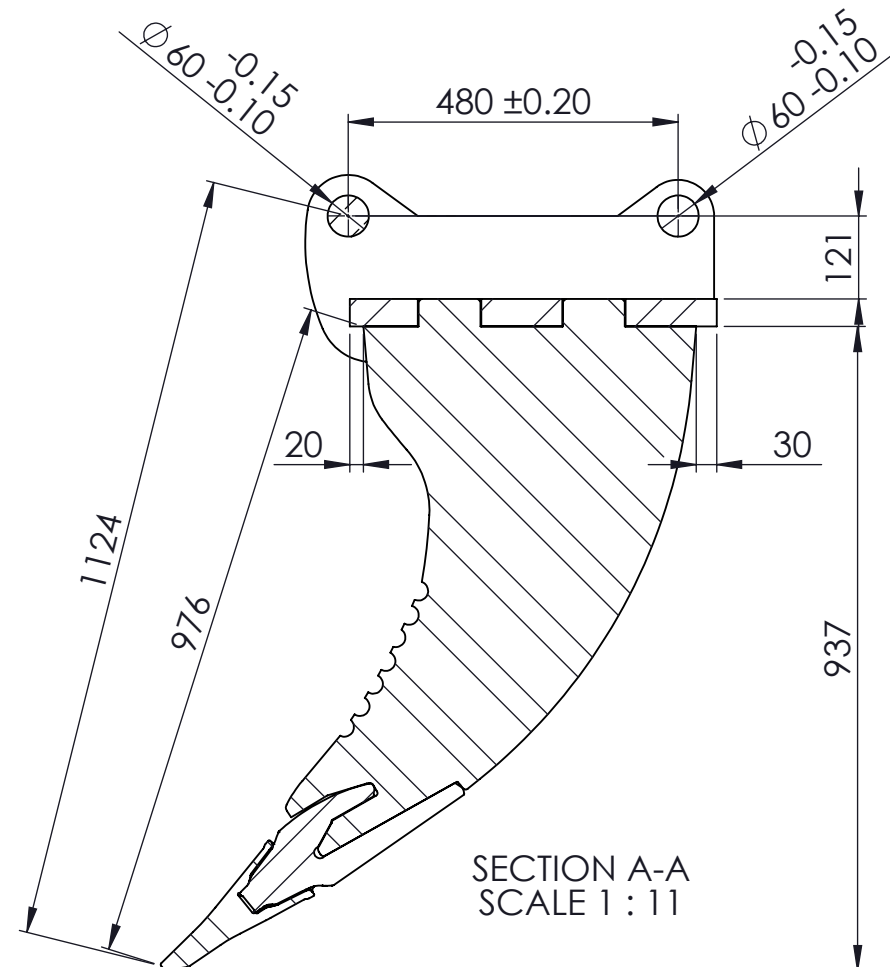
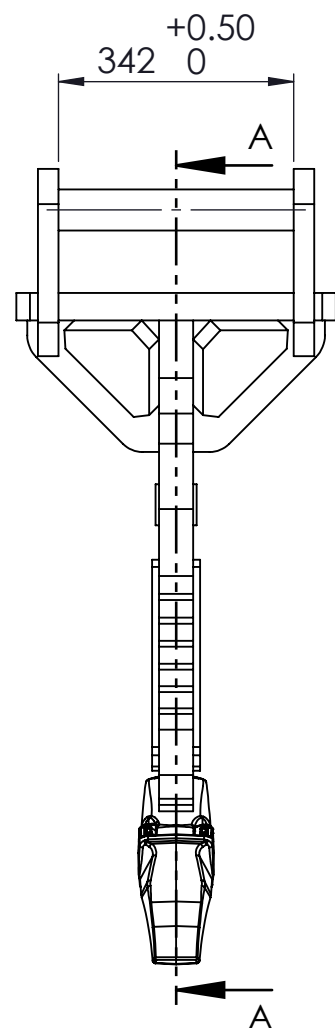
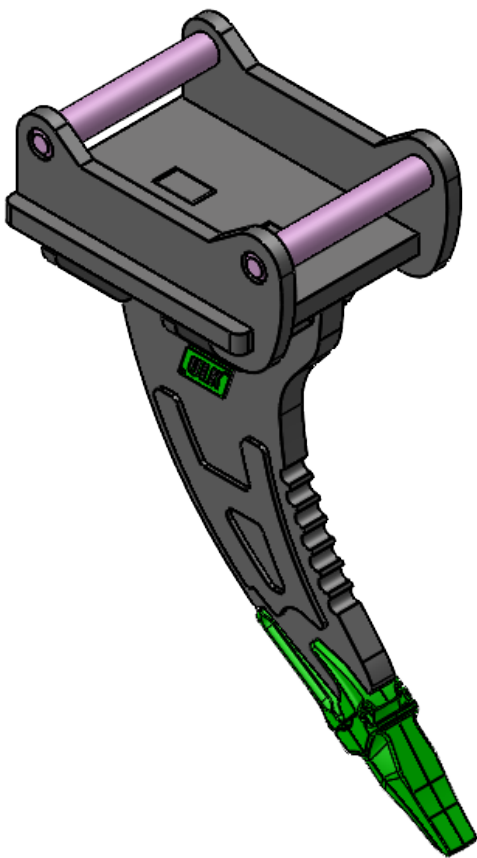
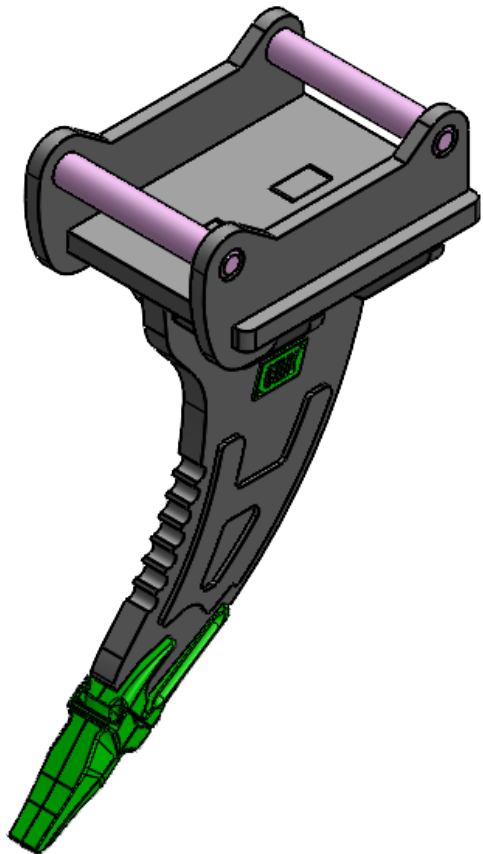
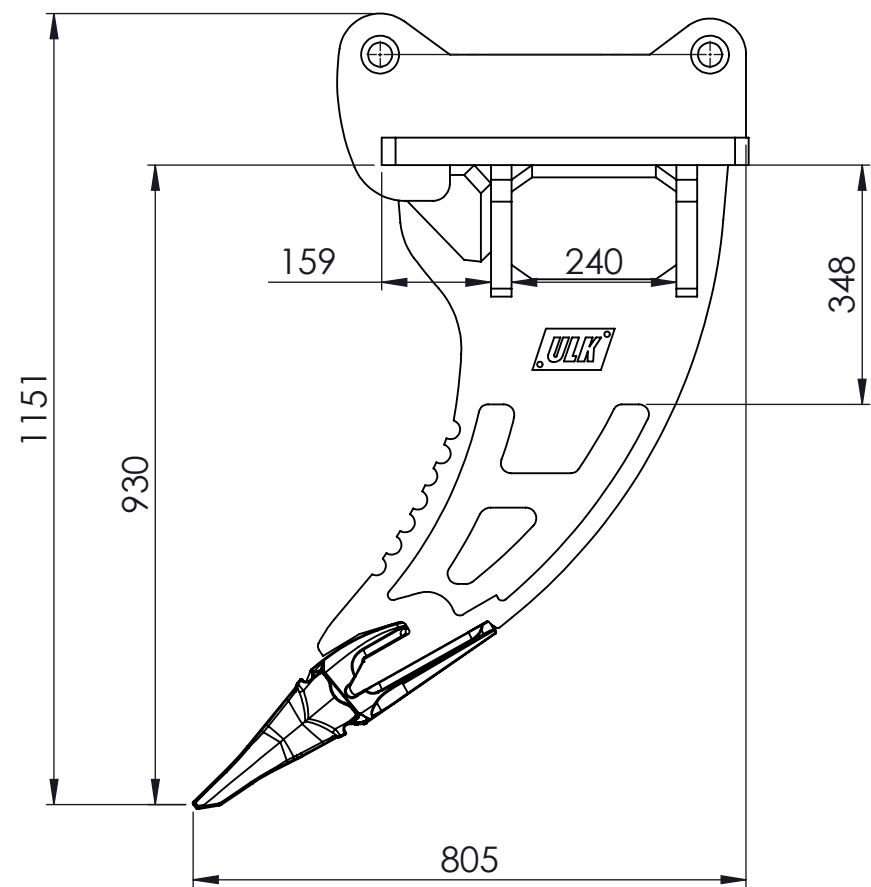
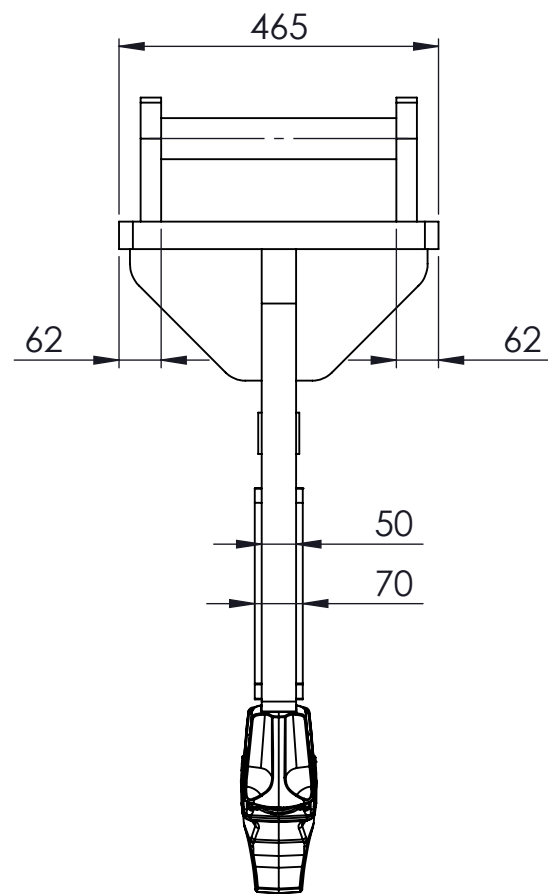


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Dxf name	Weight
1	DRP1016-S60-003	TOP PLATE	1	E350-40mmx1-DRP810-S60-003	74.86
2	DRP1016-S60-001	RIPPER BODY TYNE	1	E350-50mmx1-DRP810-S60-001	97.20
3	DRP1016-S60-002	EAR PLATE	2	E350-30mmx2-DRP1621-S60-002	20.33
4	DRP1016-S60-004	KICK PLATE	2	E350-10mmx2-DRP810-S60-004	3.23
5	DRP1016-S60-005	GUSSET	4	E350-30mmx4-DRP810-S60-005	5.92
6	DRP1016-S60-006	PLATE	2	E350-25mmx2-DRP810-S60-006	9.54
7	DRP1016-S60-007	SUPPORT PLATE	2	E350-25mmx2-DRP810-S60-007	3.35
8	5855-V33 Adapter	V33 TOOTH ADAPTER	1		1.43
9	V33SDX HD Chisel	V33 TOOTH POINTER	1		0.89
10	DRP1016-S60-008	PIN 402X60	2		8.59
11	DRP1016-S60-009	ULK LOGO	2	E350-5mmx2-DRP810-S60-009	0.17



	MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
				TITLE: RIPPER 10-16T		
DRW BY	HK	26/08/2025	DWG No.	DRP1016-S60		DO NOT SCALE DRAWING IF IN DOUBT, ASK
CKD & APP BY				MAT'L : REFER BOM	WEIGHT (KGS): 288.48	
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY





MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50
SURFACE FINISH Ra 3.2 MICRO mm U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°	
ALL DIMENSIONS ARE IN MM.	
TIGHTENING TORQUES ACCORDING TO EG-002-U.O.N.	

FABRICATION TOLERANCES

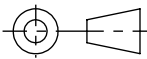
LINEAR DIMENSIONS 0 to 500mm	±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR	±0.5mm
PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
NORMAL AS1365 TOLERANCES U.O.N.	
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL WELD SIZES ARE FINAL	
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
SURFACE PROTECTION AS PER PROJECT SPECIFICATION	

TITLE:

RIPPER 10-16T

DO NOT SCALE DRAWING IF IN DOUBT, ASK

SCALE: 1:20



DRW BY	HK	26/08/2025	DWG No.	DRP1016-S60	MAT'L :	WEIGHT (KGS):
CKD & APP BY					REFER BOM	288.48

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SIZE:	A4	SHEETS:	2 OF 2
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XX		XX			
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY